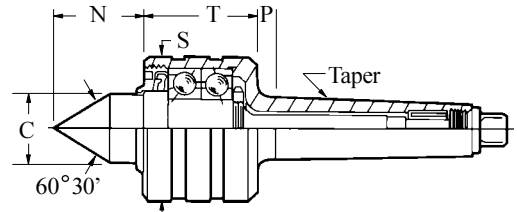


Ready Tool Heavy Duty G Series

Accuracy: To +/- .0001 TIR.
Speed Range: 0-5000 R.P.M.
Application: Designed with a high degree of accuracy for tight grinding tolerances. The Heavy Duty Center is engineered for the high R.P.M. required for CNC and Lathe applications.



Model No.	Morse Taper	Morse						Max. ¹ Weight	Optional Tapers		
		C	N	S	T	P	B&S		Jarno	Norton	
G-220HD	2 MT	7/8	1 1/4	2	1 7/8	5/16	2000 lbs.	7-8	6-7	-	
G-230HD	3 MT	1	1 3/8	2 1/4	2 1/8	5/16	3000 lbs.	9	8-9	-	
G-240HD	4 MT	1 3/8	1 13/16	2 7/8	2 1/4	3/8	4500 lbs.	10-11	10-11-12	12	
G-250HD	5 MT	1 7/8	2 3/8	3 3/4	2 5/8	1/2	9000 lbs.	12-13-14	14-15-16	16	
G-260HD	6 MT	2 1/4	2 13/16	5 1/8	3 9/16	1/2	14000 lbs.	15-17	20	24	
G-270HD	7 MT	3	3 5/8	6 1/2	4 5/16	3/4	16000 lbs.	18	36	-	

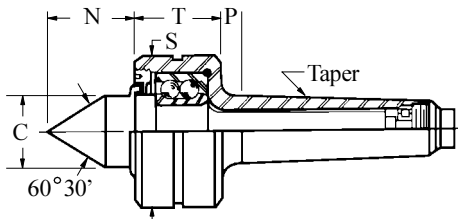


Order by Model No. and Taper ie.....G-220HD #2MT or G-220HD #7 Jarno.
 See top of page 5 for specials of this style center.



Ready Tool Heavy Duty R Series

Accuracy: To +/- .0002 TIR.
Speed Range: 0-2000 R.P.M.
Application: Designed as a Heavy Duty general purpose center for Lathe applications.



Model No.	Std Morse Taper	Std Morse						Opt. Straight Shank(S.S.)	Max. ¹ Weight
		C	N	S	T	P	Shank(S.S.)		
R-22HD	2 MT	7/8	1 1/8	2	1 7/16	5/16	3/4	1500 lbs.	
R-23HD	3 MT	1	1 3/8	2 1/4	1 3/4	5/16	1	2000 lbs.	
R-24HD	4 MT	1 3/8	1 13/16	2 7/8	1 7/8	3/8	1 1/4 - 1 1/2	3500 lbs.	
R-25HD	5 MT	1 7/8	2 3/8	4 1/8	2 7/16	1/2	1 3/4 - 2	10000 lbs.	
R-26HD	6 MT	2 1/4	3	6	3 3/8	1/2	2 1/4 - 3	15000 lbs.	
R-27HD	7 MT	3	3 5/8	7	3 15/16	3/4	3 1/4 - 3 1/2	18000 lbs.	

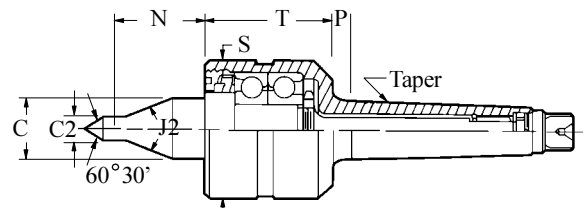
Order by Model No. and Taper ie.....R-22HD #2MT or R-22HD 3/4SS.
 Also available with carbide tips, see page 15.
 See top of page 5 for specials of this style center.

Ready Tool TR Series

Accuracy: To +/- .0001 TIR.
Speed Range: 0-5000 R.P.M.
Application: Designed for NC/CNC lathe, grinding or any application where an extended point is required for tool clearance.



Model No.	Std. Morse Taper	Std. Morse						J2°	Max. ¹ Weight
		C	C2	N	S	T	P		
230TR	3 MT	1	3/8	2	2 1/4	2 1/8	5/16	45	2500 lbs.
240TR	4 MT	1	1/2	2 1/2	2 1/4	2 1/8	3/8	30	3000 lbs.
250TR	5 MT	1 3/8	1/2	2 1/2	2 7/8	2 1/4	1/2	45	4500 lbs.



Order by Model No. and Taper ie.....230TR #3MT.
 Call for specials on this style live center.

¹ Workpiece Weight Capacity is in lbs and less than half of that listed as the Max Weight, see page 2 for details.