

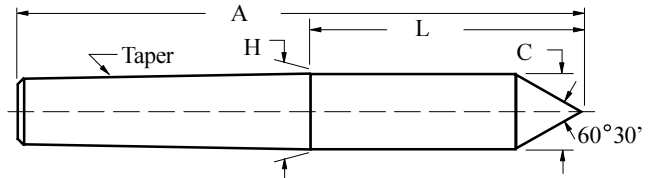
Ready Tool Extra Long Full Solid Centers

Accuracy: To +/- .0001 TIR.

- * Tool steel through hardened to 60-62 Rc.
- * For use in applications where extra length and tool clearance are necessary.

Model No.	Taper	A	C/H	L
2 MTXLF	2 Morse	6	.700	3 ⁷ / ₁₆
3 MTXLF	3 Morse	7	.938	3 ¹³ / ₁₆
4 MTXLF	4 Morse	8	1.231	3 ¹⁵ / ₁₆
5 MTXLF	5 Morse	10	1.748	4 ¹³ / ₁₆
6 MTXLF	6 Morse	13	2.494	5 ³ / ₄
10 JXLF	10 Jarno	9	1.250	5
14 JXLF	14 Jarno	12	1.750	5
7 B&SXLF	7 B&S	6	.720	3 ⁵ / ₈
10 B&SXLF	10 B&S	10	1.289	4 ⁵ / ₁₆
12 B&SXLF	12 B&S	13	1.797	5 ⁷ / ₈

Order by Model No. ie.....2 MTXLF.
Also available with straight shanks.

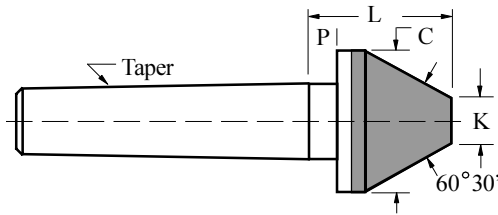


Ready Tool Large Diameter Carbide Tipped Bull Solid Centers

Accuracy: To +/- .0001 TIR.

- * Carbide hardness 77-79 Rc.
- * Used when greater wear properties are required.
- * Eliminates the need for various centers
- * Used when full 60° is needed to be carbide

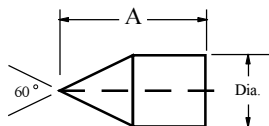
Model No.	Taper	C	K	L	P
2 MTCTB	2 Morse	2 ¹ / ₄	³ / ₄	2 ¹ / ₄	¹ / ₂
3 MTCTB	3 Morse	2 ¹ / ₄	³ / ₄	2 ¹ / ₄	¹ / ₂
4 MTCTB	4 Morse	2 ¹ / ₄	³ / ₄	2 ¹ / ₄	¹ / ₂
5 MTCTB	5 Morse	2 ¹ / ₂	³ / ₄	2 ¹ / ₂	¹ / ₂
6 JCTB	6 Jarno	2 ¹ / ₄	³ / ₄	2 ¹ / ₄	¹ / ₂
9 JCTB	9 Jarno	2 ¹ / ₄	³ / ₄	2 ¹ / ₄	¹ / ₂
10 JCTB	10 Jarno	2 ¹ / ₄	³ / ₄	2 ¹ / ₄	¹ / ₂
14 JCTB	14 Jarno	2 ¹ / ₂	³ / ₄	2 ¹ / ₂	¹ / ₂
6 B&SCTB	6 B&S	2 ¹ / ₄	³ / ₄	2 ¹ / ₄	¹ / ₂
10 B&SCTB	10 B&S	2 ¹ / ₄	³ / ₄	2 ¹ / ₄	¹ / ₂
12 B&SCTB	12 B&S	2 ¹ / ₂	³ / ₄	2 ¹ / ₂	¹ / ₂



Order by Model No. ie.....2 MTCTB.
Also available with straight shanks.

Solid Carbide Tips

- * Replacement tips for Ready centers or your specific application.
- * Grade C-2, Rc = 77-79.

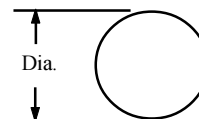


Model #	Dia. +.000 -.002	A Length
CT-40	.250	.4375
CT-50	.313	.5625
CT-60	.375	.6875
CT-80	.500	.875
CT-100	.625	1.0625
CT-120	.750	1.250
CT-140	.875	1.375
CT-160	1.000	1.500
CT-180	1.125	1.625
CT-200	1.250	1.750
CT-220	1.375	1.875
CT-240	1.500	2.000

Special sizes available.

Solid Carbide Balls

- * Replacement balls for Ready centers or your specific application.
- * Ground to tight tolerance +/- .0001



Model #	Dia.
CB-2	.0625
CB-4	.1250
CB-6	.1875
CB-8	.2500
CB-10	.3125
CB-12	.3750
CB-14	.4375
CB-16	.5000
CB-20	.6250
CB-32	1.000

Special sizes available.