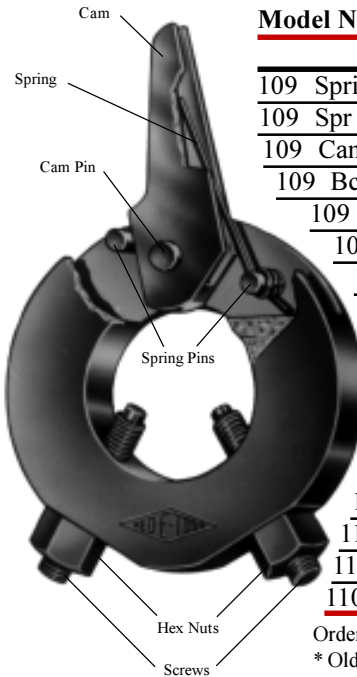


### Ready Tool Cam Action Series

Designed to hold and turn the workpiece for cylindrical grinding. Our Cam Dog is engineered for easy adjustment and quick change over for production grinding. Available with steel cam and screws for hardened workpieces, brass cam and screws for soft workpieces, or any combination of brass and steel.

Steel Model No.	Brass Model No.	Capacity
109	109B	1/8 to 1/2
110	110B	1/4 to 3/4
111	111B	1/2 to 1 1/8
112	112B	7/8 to 1 1/2
113	113B	1 3/8 to 2
114	114B	1 7/8 to 2 1/2
115	115B	2 3/8 to 3
116	116B	2 7/8 to 3 1/2
117	117B	3 3/8 to 4
118	118B	4 to 4 1/2
119	119B	4 1/2 to 5
120	120B	5 to 5 1/2
121	121B	5 1/2 to 6

Order by Model No. ie.....109 or 109 B.  
Grinder Dogs can be repaired at 45% of List price.



#### Replacement Parts:

Model No.	Description
For 109 Grinder Dog	
109 Spring	Spring
109 Spr Pin	Spring Pin
109 Cam Pin	Cam Pin
109 Bcam	Brass Cam
109 Scam	Steel Cam
109 Bscr	Brass Screw
109 Sscr	Steel Screw
109 Nut	10-32 Hex Nut
For 110 thru 121 Grinder Dogs	
110-121 Spring	Spring
110-121 Spr Pin	Spring Pin
110-121 Cam Pin	Cam Pin
110-121 Bcam	Brass Cam
110-121 Scam	Steel Cam
110-121 Bscr	Brass Screw*
110-121 Sscr	Steel Screw*
110-121 Nut	5/16-18 Hex Nut*

Order by Model No. ie.....109 Spring or 110-121 Bcam.  
\* Older 110 model had a 1/4-20 thread, please check your grinder dog for correct thread.

### Ready Tool Reversible Grinder Dog



#### Reversible Grinder Dog Features

- Drop forged steel construction.
- Unbreakable strong material
- Reversible Jaw.
- Accepts various diameter pieces
- Brass tip and plate.
- Will not harm workpiece
- Black Oxide
- Rust-proof

Model No.	Capacity
503	1 1/2 - 2 1/2
504	1 3/4 - 4

Replacement parts available, please call.

#### Extreme Pressure Lube #3 4 oz tube.

Concentrated center point lubricant.  
Anti-Scoring.

#### Recommended Applications:

Lathe centers	Grinding centers
Milling machine centers	Solid centers
Screw machine centers	Ball bearings
Roller bearings	Steady rest



#### Extreme Pressure Grease

Model No.

CMD



### The Ready Tool Repair Guarantee

Our Standard Live Center will be totally reconditioned at 45% of the list cost of a new Live Center. If a Ready Tool Standard Live Center is beyond practical repair we will issue a 20% discount towards the purchase of a new equivalent Live Center. We regrind & repair Solid Centers of all makes.