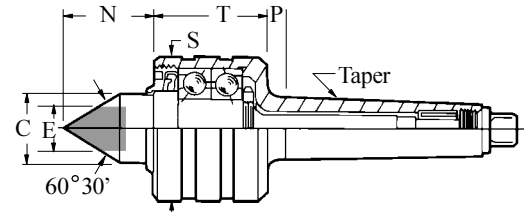


Ready Tool Heavy Duty Carbide Tip G Series

Accuracy: To +/- .0001 TIR.
Speed Range: 0-5000 R.P.M.
Application: Designed with a high degree of accuracy for tight grinding tolerances. The Heavy Duty Center is engineered for the high R.P.M. required for CNC and Lathe applications where a carbide insert is needed.



Model No.	Morse Taper	C	E	N	S	T	P	Max. ¹ Weight	Optional Tapers B&S	Jarno
G-220CT	2 MT	7/8	5/8	1 1/4	2	1 7/8	5/16	1500 lbs.	7-8	6-7
G-230CT	3 MT	1	3/4	1 3/8	2 1/4	2 1/8	5/16	2000 lbs.	9	8-9
G-240CT	4 MT	1 3/8	1 1/8	1 13/16	2 7/8	2 1/4	3/8	3500 lbs.	10-11	10-11-12
G-250CT	5 MT	1 7/8	1 3/8	2 3/8	3 3/4	2 5/8	1/2	7000 lbs.	12-13-14	14-15-16
G-260CT	6 MT	2 1/4	1 1/2	2 13/16	5 1/8	3 9/16	1/2	12000 lbs.	15-17	20

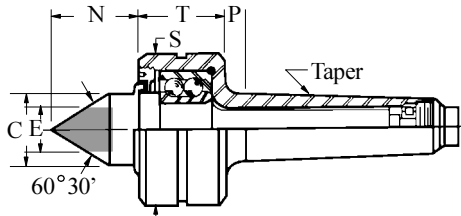


Order by Model No. and Taper ie.....G-220CT #2MT or G-220CT #7 Jarno.
 Call for specials on this style live center.



Ready Tool Heavy Duty Carbide Tip R Series

Accuracy: To +/- .0002 TIR.
Speed Range: 0-2000 R.P.M.
Application: Designed as a Heavy Duty general purpose center for Lathe applications where a harder carbide point is needed for better wearability.

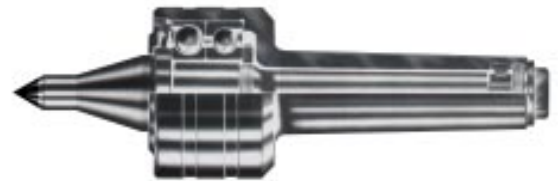


Model No.	Std Morse Taper	C	E	N	S	T	P	Opt. Straight Shank(S.S.)	Max. ¹ Weight
R-22CT	2 MT	7/8	5/8	1 1/8	2	1 7/16	5/16	3/4	1000 lbs.
R-23CT	3 MT	1	3/4	1 3/8	2 1/4	1 3/4	5/16	1	1500 lbs.
R-24CT	4 MT	1 3/8	1 1/8	1 13/16	2 7/8	1 7/8	3/8	1 1/4 - 1 1/2	2500 lbs.
R-25CT	5 MT	1 7/8	1 3/8	2 3/8	4 1/8	2 7/16	1/2	1 3/4 - 2	8000 lbs.
R-26CT	6 MT	2 1/4	1 1/2	3	6	3 3/8	1/2	2 1/4 - 3	12000 lbs.

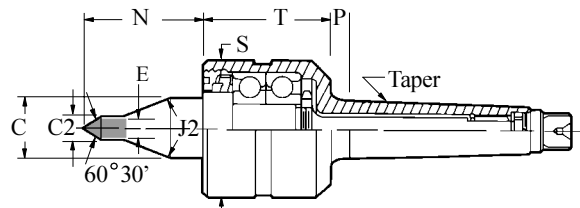
Order by Model No. and Taper ie.....R-22CT #2MT or R-22CT 3/4SS.
 See top of page 5 for specials of this style center.

Ready Tool Tracer Point Carbide Tip TR Series

Accuracy: To +/- .0001 TIR.
Speed Range: 0-5000 R.P.M.
Application: Designed for NC/CNC lathe, grinding, or any application where an extended point is required for tool clearance and carbide hardness is needed.



Model No.	Std. Morse Taper	C	C2	E	N	S	T	P	J2°	Max. ¹ Weight
230TRCT	3 MT	1	3/8	1/4	2	2 1/4	2 1/8	5/16	45	1500 lbs.
240TRCT	4 MT	1	1/2	3/8	2 1/2	2 1/4	2 1/8	3/8	30	2000 lbs.
250TRCT	5 MT	1 3/8	1/2	3/8	2 1/2	2 7/8	2 1/4	1/2	45	3500 lbs.



Order by Model No. and Taper ie.....230TR #3MTCT.
 Call for specials on this style live center.

¹ Workpiece Weight Capacity is in lbs and less than half of that listed as the Max Weight, see page 2 for details.