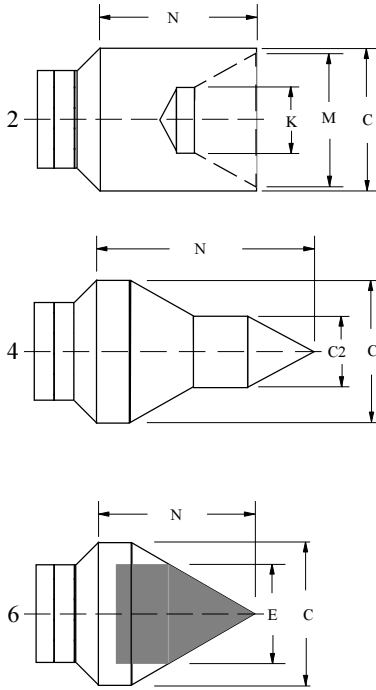


Ready Tool R Series Lathe Centers

Accuracy: To +/- .0002 TIR.*
Speed Range: 0-2000 R.P.M.
Application: Designed to provide a high degree of accuracy for all your general purpose lathe applications. Engineered for high quality service with an economical price.
 One standard male point supplied with each center.
Point Hardness: 58-62 Rc.



Hardened point

Toughened shank

Sealed roller bearings never need lubricating

TOOL MAKERS SET

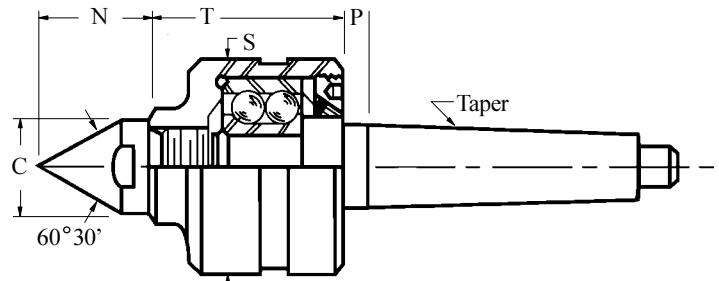
Ask about our Tool Makers Set:
 1 Live Center, with all 6 matching points.
 Order by Model No., Taper and T.M.S.
 ie.....R-1N #1MT T.M.S.

Specify Basic No.	10	20	30	40	50
Thread Size	1/2 x 20	3/4 x 20	7/8 x 20	1 1/4 x 20	1 1/2 x 20
Used on	R-1N, R-2N	R-2HD, R-3N	R-4N, G-30	R-4HD, R-5N	G-50
Model No.	G-10, L-10	G-20, L-20	L-30	G-40, L-40	L-50
Type of Points		Dimensions			
1 MALE	C = 5/8	7/8	1	1 3/8	1 7/8
2 FEMALE	M = 1/2	5/8	3/4	1 1/4	1 1/2
	K = 7/32	1/4	5/16	3/8	1/2
3* ROUND BLANK	C = 5/8	7/8	1	1 3/8	1 7/8
Soft Tool Steel	N = 13/16	1	1 3/16	1 9/16	2 1/16
4 TRACER	N = 1 1/4	1 9/16	1 3/4	2 3/8	3 1/4
	C2 = 1/4	3/8	1/2	5/8	3/4
5 BULL	C = 1	2	3	3	3
	K = 1/2	1/2	1/2	1/2	1/2
6 CARBIDE TIP	C = 5/8	7/8	1	1 3/8	1 7/8
	E = 3/8	5/8	3/4	1	1 1/4

Order by Basic No. and Type of Point ie.....#10 Male or #30 Tracer.
 All points are 60° +30°/0, female points are 60°

Special points can be made to your specifications, just fill in the dimensions on the point sketches above and fax it in.

Standard Points for Ready Tool's G Series and R Series Live Centers



Model No.	Std. Morse Taper	C	N	S	T	P	Opt. Staight Shank(SS)	Max. ¹ Workpiece
R-1N	1 MT	5/8	3/4	1 9/16	1 5/8	3/16	1/2 - 5/8	500 lbs.
R-2N	2 MT	5/8	3/4	1 9/16	1 5/8	9/32	3/4	600 lbs.
R-2HD	2 MT	7/8	1	2	1 13/16	1/4	3/4	1200 lbs.
R-3N	3 MT	7/8	1	2	1 13/16	1/4	1	1200 lbs.
R-4N	4 MT	1	1 3/16	2 1/4	1 5/16	1/4	1 1/4 - 1 1/2	1500 lbs.
R-4HD	4 MT	1 3/8	1 9/16	2 7/8	2 3/16	1/4	1 1/4 - 1 1/2	3000 lbs.
R-5N	5 MT	1 3/8	1 9/16	3 3/8	2 7/16	1/4	1 3/4 - 2	5000 lbs.

Order by Model No. and Taper ie.....R-1N #1MT or R-1N 1/2SS.
 Call for specials on this style live center.

¹ Workpiece Weight Capacity is in lbs and less than half of that listed as the Max Weight, see page 2 for details.